

View Online at <https://aerobasegroup.com/nsn/5315-00-239-5865>

First End Style:

Chamfered

Second End Style:

Slotted

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.250 inches and 0.300 inches

Internal Drive Style:

Slot

Pinlength:

Between 1.150 inches and 1.170 inches

Pindiameter:

Between 0.1330 inches and 0.1380 inches

First End Slot Width:

0.0390 inches

Second End Slot Width:

Between 0.039 inches and 0.048 inches

First End Taper Length:

0.040 inches

First End Slot Depth:

0.0350 inches

Second End Taper Length:

0.0400 inches

Second End Slot Depth:

Between 0.035 inches and 0.045 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 40.0 rockwell c

Thread Size:

0.138 inches

First End Location:

Threaded end

First End Taper Angle:

40.0 degrees

Pin Grip Length:

Between 0.850 inches and 0.900 inches

Surface Finish:

125.0 microinches

Second End Taper Angle:

40.0 degrees

Material:

Steel comp 416

Material Specification:

Qq-s-764 federal specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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