

View Online at <https://aerobasegroup.com/nsn/5315-00-242-4535>

First End Style:

Chamfered

Shank Length:

Between 0.400 inches and 0.420 inches

Shoulder Diameter:

0.375 inches

Shank Diameter:

Between 0.240 inches and 0.245 inches

Overall Length:

Between 0.930 inches and 0.960 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Taper Length:

Between 0.040 inches and 0.060 inches

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

Second Shank Diameter:

Between 0.2505 inches and 0.2510 inches

First End Location:

Short shank end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

Between 29.5 degrees and 30.5 degrees

Second Shank Length:

Between 0.240 inches and 0.330 inches

Material:

Steel comp 4140

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 1 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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