NSN 5315-00-245-8675

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robasegroup.com/nsn/5315-00-245-8675

Headless Shoulder Pin - Page 1
View Online at https://aerobasegroup.com/r
First End Style:
Chamfered
Second End Style:
Slotted
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.375 inches
Shank Length:
0.750 inches
Shoulder Diameter:
0.250 inches
Shank Diameter:
Between 0.1876 inches and 0.1878 inches
Overall Length:
1.125 inches
Second End Slot Width:

0.062 inches

First End Taper Length:

0.062 inches

Second End Slot Depth:

0.093 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

28.0 rockwell c and 32.0 rockwell c

Thread Size:

0.250 inches

First End Location:

Shank end

First End Taper Angle:

30.0 degrees

Surface Finish:

16.0 microinches long shank

Material:

Steel comp 416

Material Specification:

Qq-s-764, cond a federal specification single material response

Style Designator:

Shoulder

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Headless Shoulder Pin - Page 2 of 2

AeroBase Group

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0