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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.097 inches and 0.103 inches

**Second Hole Diameter:**

Between 0.097 inches and 0.103 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.190 inches

**Center To Center Distance Between Holes:**

Between 4.093 inches and 4.123 inches

**Pinlength:**

4.470 inches

**Pindiameter:**

Between 0.2460 inches and 0.2480 inches

**First End Taper Length:**

Between 0.030 inches and 0.060 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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