

View Online at <https://aerobasegroup.com/nsn/5315-00-251-6516>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.525 inches

**Shank Length:**

Between 0.190 inches and 0.210 inches

**Shoulder Diameter:**

Between 0.390 inches and 0.410 inches

**Shank Diameter:**

Between 0.320 inches and 0.330 inches

**Overall Length:**

Between 0.770 inches and 0.830 inches

**First End Taper Length:**

Between 0.030 inches and 0.040 inches

**Second End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

Between 29.0 degrees and 31.0 degrees

**Second Shank Length:**

0.525 inches

**Special Features:**

Short shank has 2 parallel flats 0.176 in. Min, 0.188 in. Maximum between flats

**Material:**

Steel

**Material Specification:**

Ams6304 assn standard single material response

**Surface Treatment:**

Nickel and chromium

**Surface Treatment Specification:**

Ams 2416 assn standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiiig:**

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