NSN 5315-00-251-6516

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-251-6516

First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.525 inches
Shank Length:
Between 0.190 inches and 0.210 inches
Shoulder Diameter:
Between 0.390 inches and 0.410 inches
Shank Diameter:
Between 0.320 inches and 0.330 inches
Overall Length:
Between 0.770 inches and 0.830 inches
First End Taper Length:
Between 0.030 inches and 0.040 inches
Second End Taper Length:
Between 0.020 inches and 0.040 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
0.250 inches
First End Location:
Short shank end
First End Taper Angle:
Between 29.0 degrees and 31.0 degrees
Second Shank Length:
0.525 inches
Special Features:
Short shank has 2 parallel flats 0.176 in. Min, 0.188 in. Maximum between flats
Material:
Steel
Material Specification:
Ams6304 assn standard single material response
Surface Treatment:
Nickel and chromium

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Surface Treatment Specification:
Ams 2416 assn standard single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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