

View Online at <https://aerobasegroup.com/nsn/5315-00-251-6516>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.525 inches

Shank Length:

Between 0.190 inches and 0.210 inches

Shoulder Diameter:

Between 0.390 inches and 0.410 inches

Shank Diameter:

Between 0.320 inches and 0.330 inches

Overall Length:

Between 0.770 inches and 0.830 inches

First End Taper Length:

Between 0.030 inches and 0.040 inches

Second End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Short shank end

First End Taper Angle:

Between 29.0 degrees and 31.0 degrees

Second Shank Length:

0.525 inches

Special Features:

Short shank has 2 parallel flats 0.176 in. Min, 0.188 in. Maximum between flats

Material:

Steel

Material Specification:

Ams6304 assn standard single material response

Surface Treatment:

Nickel and chromium

Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0