## NSN 5315-00-252-6733

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-252-6733

First End Style:
Chamfered
Second End Style:
Square
Thread Class:
2b
Thread Direction:
Right-hand
Thread Length:
0.500 inches
Shank Length:
0.281 inches
Shoulder Diameter:
0.875 inches
Shank Diameter:
Between 0.373 inches and 0.374 inches
Overall Length:
1.881 inches
First End Taper Length:
0.440 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
39.0 rockwell c and 46.0 rockwell c
Thread Size:
0.250 inches
Second Shank Diameter:
Between 0.373 inches and 0.374 inches
First End Location:
Long end
First End Taper Angle:
Any acceptable
First End Tip Radius:
Any acceptable
Surface Finish:
32.0 microinches both ends
Second Shank Length:
1.375 inches
Special Features:
Mounting tlrd.In small shank, and hexagonal shoulder 0.875 in. Across flats
Material:
Steel comp 630

Steel comp 630

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Headless Shoulder Pin - Page 2 of 2



Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No

Fiig:

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