

View Online at <https://aerobasegroup.com/nsn/5315-00-253-2627>

First End Style:

Square

Second End Style:

Chamfered

Shank Length:

0.100 inches

Shoulder Diameter:

0.230 inches

Shank Diameter:

Between 0.123 inches and 0.125 inches

Overall Length:

0.300 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

55.0 rockwell c and 60.0 rockwell c

First End Location:

Shank end

Second End Tip Radius:

Between 0.033 inches and 0.037 inches

Surface Finish:

63.0 microinches all other surfaces

Second End Taper Angle:

60.0 degrees

Material:

Steel comp 440c

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-std-171, 5.4.1 military standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.