## NSN 5315-00-255-5580

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-255-5580

First End Style:
Chamfered
Second End Style:
Pointed
Shank Length:
0.450 inches
Shoulder Diameter:
0.500 inches
Shank Diameter:
Between 0.356 inches and 0.360 inches
Overall Length:
Between 1.469 inches and 1.529 inches
First End Taper Length:
0.020 inches
Second End Taper Length:
0.219 inches
Second End Relationship With First End:
Not identical
Second Shank Diameter:
Between 0.3756 inches and 0.3759 inches
First End Location:
Long end
First End Taper Angle:
45.0 degrees
Surface Finish:
-
Surface Finish:
Surface Finish: 125.0 microinches
Surface Finish: 125.0 microinches Second End Taper Angle:
Surface Finish: 125.0 microinches Second End Taper Angle: 60.0 degrees
Surface Finish:   125.0 microinches   Second End Taper Angle:   60.0 degrees   Second Shank Length:
Surface Finish:   125.0 microinches   Second End Taper Angle:   60.0 degrees   Second Shank Length:   Between 0.969 inches and 1.029 inches
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630Material Specification:
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630Material Specification:Ams 5643 assn standard single material response
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630Material Specification:Ams 5643 assn standard single material responseSurface Treatment:
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630Material Specification:Ams 5643 assn standard single material responseSurface Treatment:Chromium
Surface Finish:125.0 microinchesSecond End Taper Angle:60.0 degreesSecond Shank Length:Between 0.969 inches and 1.029 inchesSpecial Features:0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875Material:Steel comp 630Material Specification:Ams 5643 assn standard single material responseSurface Treatment:ChromiumSurface Treatment:

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

