## NSN 5315-00-255-5580

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-255-5580

First End Style:
Chamfered
Second End Style:
Pointed
Shank Length:
0.450 inches
Shoulder Diameter:
0.500 inches
Shank Diameter:
Between 0.356 inches and 0.360 inches
Overall Length:
Between 1.469 inches and 1.529 inches
First End Taper Length:
0.020 inches
Second End Taper Length:
0.219 inches
Second End Relationship With First End:
Not identical
Second Shank Diameter:
Between 0.3756 inches and 0.3759 inches
First End Location:
Long end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.0 microinches
Second End Taper Angle:
60.0 degrees
Second Shank Length:
Between 0.969 inches and 1.029 inches
Special Features:
0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875
Material:
Steel comp 630
Material Specification:
Ams 5643 assn standard single material response
Surface Treatment:
Chromium
Surface Treatment Specification:
Qq-c-320, class 2 federal specification single treatment response
Style Designator:
Shoulder

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N/a

**Unit Of Measure:** 

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Demilitarization:

No

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