

View Online at <https://aerobasegroup.com/nsn/5315-00-255-5580>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Shank Length:**

0.450 inches

**Shoulder Diameter:**

0.500 inches

**Shank Diameter:**

Between 0.356 inches and 0.360 inches

**Overall Length:**

Between 1.469 inches and 1.529 inches

**First End Taper Length:**

0.020 inches

**Second End Taper Length:**

0.219 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.3756 inches and 0.3759 inches

**First End Location:**

Long end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches

**Second End Taper Angle:**

60.0 degrees

**Second Shank Length:**

Between 0.969 inches and 1.029 inches

**Special Features:**

0.020 in. Min 0.050 in. Maximum rad on pointed end, age temper at 900 degrees f per mil-h-6875

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320, class 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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