

View Online at <https://aerobasegroup.com/nsn/5315-00-273-8256>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.081 inches

**Second Hole Diameter:**

Between 0.076 inches and 0.081 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.160 inches

**Center To Center Distance Between Holes:**

3.750 inches

**Pinlength:**

4.070 inches

**Pindiameter:**

0.2500 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

Between 13.0 degrees and 17.0 degrees

**Surface Finish:**

125.0 microinches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ps13001, 76301 mfr ref single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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