

View Online at <https://aerobasegroup.com/nsn/5315-00-276-3981>

First End Style:

Chamfered

Overall Length:

Any acceptable

Diameter:

Between 0.373 inches and 0.374 inches

Effective Length:

Between 1.375 inches and 1.385 inches

Undercut Diameter:

Between 0.350 inches and 0.354 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

Second Undercut Width:

Any acceptable

First End Taper Length:

Between 0.005 inches and 0.025 inches

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches shank end

Material:

Steel comp 8640

Material Specification:

Astm a304, a322 or a31 assn standard single material response

Surface Treatment:

Phosphate

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0