

View Online at <https://aerobasegroup.com/nsn/5315-00-279-8879>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.740 inches and 0.840 inches

**Shank Length:**

Between 0.840 inches and 0.850 inches

**Shoulder Width Across Flats:**

Between 0.616 inches and 0.627 inches

**Shank Diameter:**

Between 0.4351 inches and 0.4356 inches

**Overall Length:**

2.300 inches

**First End Taper Length:**

0.200 inches

**Thready Qty Per Inch (tpi):**

20

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Thread Size:**

0.438 inches

**Second Shank Diameter:**

Between 0.4361 inches and 0.4366 inches

**First End Location:**

Shank end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

1.300 inches

**Material:**

Steel comp 4340

**Material Specification:**

Ams 6415 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Hs74 type 2 class 2 fscm 73030 mfr ref single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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