

View Online at <https://aerobasegroup.com/nsn/5315-00-280-2901>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.300 inches and 0.330 inches

Shank Length:

0.440 inches

Shoulder Diameter:

Between 0.6242 inches and 0.6248 inches

Shank Diameter:

0.250 inches

Overall Length:

2.300 inches

First End Taper Length:

Between 0.030 inches and 0.060 inches

Second End Taper Length:

0.250 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches outside diameter

Second End Taper Angle:

15.0 degrees

Material:

Steel comp e4340 or steel comp 4340

Material Specification:

Mil-s-5000 condition e4 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Lc+77-2035 fscm 36659 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.