

View Online at <https://aerobasegroup.com/nsn/5315-00-280-4139>

**First End Style:**

Chamfered

**Head Style:**

Flat countersunk (included angle less than 135 deg)

**Diameter:**

Between 0.075 inches and 0.085 inches

**Effective Length:**

Between 0.377 inches and 0.420 inches

**Undercut Diameter:**

Between 0.045 inches and 0.055 inches

**Under Head Length:**

Between 0.540 inches and 0.560 inches

**Undercut Width:**

Between 0.110 inches and 0.130 inches

**First End Taper Length:**

Between 0.015 inches and 0.025 inches

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

125.0 microinches

**Head Countersink Angle:**

90.0 degrees

**Material:**

Steel comp 347

**Material Specification:**

Qq-s-763 federal specification single material response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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