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**First End Style:**

Chamfered

**Second End Style:**

Round

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.615 inches and 0.635 inches

**Shank Length:**

Between 0.615 inches and 0.635 inches

**Shoulder Width Across Flats:**

Between 0.490 inches and 0.510 inches

**Shank Diameter:**

Between 0.3065 inches and 0.3105 inches

**Overall Length:**

Between 1.521 inches and 1.541 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.0915 inches and 0.1115 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.115 inches and 0.135 inches

**First End Taper Length:**

Between 0.021 inches and 0.041 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.302 inches and 0.322 inches

**First End Location:**

Long end

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Second End Outer Radius:**

Between 0.021 inches and 0.041 inches

**Second Shank Length:**

Between 0.709 inches and 0.729 inches

**Material:**

Steel

**Surface Treatment:**

Cadmium

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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