

View Online at <https://aerobasegroup.com/nsn/5315-00-282-2991>

First End Style:

Chamfered

Overall Length:

Between 3.235 inches and 3.265 inches

Diameter:

Between 0.6246 inches and 0.6250 inches

Effective Length:

Between 3.080 inches and 3.095 inches

Undercut Diameter:

Between 0.594 inches and 0.598 inches

Undercut Width:

Between 0.039 inches and 0.042 inches

Second Undercut Width:

Between 0.039 inches and 0.042 inches

First End Taper Length:

0.031 inches

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

16.0 microinches shank end

Material:

Steel comp 1137 or steel comp 1141 or steel comp 8640

Material Specification:

Sae assn standard all material responses

Surface Treatment:

Phosphate

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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