

View Online at <https://aerobasegroup.com/nsn/5315-00-282-6470>

First End Style:

Chamfered

Second End Style:

Oval

Shank Length:

Between 1.240 inches and 1.260 inches

Shoulder Diameter:

Between 0.3746 inches and 0.3750 inches

Shank Diameter:

Between 0.249 inches and 0.251 inches

Overall Length:

Between 1.490 inches and 1.510 inches

First End Taper Length:

Between 0.021 inches and 0.041 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

60.0 rockwell c and 65.0 rockwell c

First End Location:

Shoulder end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches shank end

Second End Outer Radius:

Between 0.615 inches and 0.635 inches

Material:

Steel comp 4615

Material Specification:

Sae assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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