NSN 5315-00-286-0186

Headless Shoulder Pin - Page 1 of 2



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First End Style:	
Chamfered	
Second End Style:	
Square	
Shank Length:	
Between 0.764 inches and 0.774 inche	S
Shoulder Diameter:	
Between 0.422 inches and 0.453 inche	S
Shank Diameter:	
Between 0.245 inches and 0.255 inche	S
Overall Length:	
Between 1.047 inches and 1.078 inche	S
Undercut Diameter:	
Between 0.185 inches and 0.190 inche	S
Undercut Width:	
Between 0.078 inches and 0.109 inche	S
Second Undercut Width:	
Any acceptable	
Second Undercut Diameter:	
Any acceptable	
First End Taper Length:	
0.016 inches	
Second End Relationship With First	End:
Not identical	
Second Shank Diameter:	
Between 0.307 inches and 0.309 inche	S
First End Location:	
Long end	
First End Taper Angle:	
Between 43.0 degrees and 47.0 degree	es
Second Shank Length:	
Between 0.151 inches and 0.161 inche	S
Material:	
Steel	
Style Designator:	
Undercut	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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Fiig: A212a0

