

View Online at <https://aerobasegroup.com/nsn/5315-00-287-5886>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

A3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.540 inches

**Shank Length:**

1.400 inches

**Shoulder Diameter:**

Between 0.364 inches and 0.375 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

3.140 inches

**First End Taper Length:**

Between 0.030 inches and 0.060 inches

**Second End Taper Length:**

0.960 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

0.100 inches

**Surface Finish:**

125.000 microinches

**Material:**

Steel

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Lc+76-1003 mfr ref single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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