

View Online at <https://aerobasegroup.com/nsn/5315-00-287-5886>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

A3a

Thread Direction:

Right-hand

Thread Length:

0.540 inches

Shank Length:

1.400 inches

Shoulder Diameter:

Between 0.364 inches and 0.375 inches

Shank Diameter:

0.250 inches

Overall Length:

3.140 inches

First End Taper Length:

Between 0.030 inches and 0.060 inches

Second End Taper Length:

0.960 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.100 inches

Surface Finish:

125.000 microinches

Material:

Steel

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Lc+76-1003 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0