

View Online at <https://aerobasegroup.com/nsn/5315-00-292-9734>

First End Style:

Chamfered

Shank Length:

Between 0.177 inches and 0.187 inches

Shoulder Diameter:

0.312 inches

Shank Diameter:

Between 0.247 inches and 0.249 inches

Overall Length:

Between 1.266 inches and 1.297 inches

Undercut Width:

Between 0.219 inches and 0.250 inches

First Step Diameter:

0.3125 inches

First Step Length:

0.2750 inches

Second Step Diameter:

0.2490 inches

Second Step Length:

0.4370 inches

Third Step Diameter:

0.1250 inches

Third Step Length:

0.1820 inches

First End Taper Length:

Between 0.031 inches and 0.047 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

125.000 microinches

Special Features:

0.438 in. Radius on undercut

Material:

Steel

Material Specification:

Qq-s-637 federal specification single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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