

View Online at <https://aerobasegroup.com/nsn/5315-00-292-9734>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.177 inches and 0.187 inches

**Shoulder Diameter:**

0.312 inches

**Shank Diameter:**

Between 0.247 inches and 0.249 inches

**Overall Length:**

Between 1.266 inches and 1.297 inches

**Undercut Width:**

Between 0.219 inches and 0.250 inches

**First Step Diameter:**

0.3125 inches

**First Step Length:**

0.2750 inches

**Second Step Diameter:**

0.2490 inches

**Second Step Length:**

0.4370 inches

**Third Step Diameter:**

0.1250 inches

**Third Step Length:**

0.1820 inches

**First End Taper Length:**

Between 0.031 inches and 0.047 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

125.000 microinches

**Special Features:**

0.438 in. Radius on undercut

**Material:**

Steel

**Material Specification:**

Qq-s-637 federal specification single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0