

View Online at <https://aerobasegroup.com/nsn/5315-00-293-5433>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.449 inches and 0.464 inches

Shank Length:

0.560 inches

Shoulder Diameter:

Between 0.3740 inches and 0.3745 inches

Shank Diameter:

Between 0.2435 inches and 0.2500 inches

Overall Length:

5.960 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.078 inches

Distance From Centerline Of Hole To End Of Pin:

0.195 inches

First End Taper Length:

0.040 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

40.0 degrees

Surface Finish:

63.0 microinches radius end

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Chromium and passivate

Surface Treatment Specification:

Ps13102, class b, fscm 76301 mfr ref 1st treatment response and ps13001, fscm 76301 mfr ref 2nd treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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