## NSN 5315-00-300-5254

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-300-5254

First End Style:
Chamfered
Second End Style:
Radius
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.563 inches
Shank Length:
0.625 inches
Shoulder Diameter:
0.545 inches
Shank Diameter:
0.250 inches
Overall Length:
Between 0.951 inches and 0.960 inches
Second End Corner Radius:
0.062 inches
First End Taper Length:
0.031 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
40.0 rockwell c and 45.0 rockwell c
Thread Size:
0.250 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Special Features:
0.080 in. W by 0.396 in. Diameter groove located 0.150 in. From shoulder end
Material:
Steel comp 4130
Material Specification:
Aisi assn standard single material response
Surface Treatment:
Cadmium
Surface Treatment Specification:

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Qq-p-416, type 1, class 2 federal specification single treatment response

## NSN 5315-00-300-5254

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Style Designator:
Shoulder

**Thread Series Designator:** 

Unc

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

A212a0