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First End Style:

Chamfered

Shank Length:

Between 0.410 inches and 0.470 inches

Shoulder Diameter:

Between 0.245 inches and 0.255 inches

Shank Diameter:

Between 0.090 inches and 0.100 inches

Overall Length:

Between 1.930 inches and 1.950 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.095 inches and 0.097 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.990 inches and 1.010 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 4140

Material Specification:

Qq-s-624, comp 4140 federal specification single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-p-16232, type m, class 1 military specification single treatment response or mil-p-16232, type z, class 1 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.