

View Online at <https://aerobasegroup.com/nsn/5315-00-303-2927>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.410 inches and 0.470 inches

**Shoulder Diameter:**

Between 0.245 inches and 0.255 inches

**Shank Diameter:**

Between 0.090 inches and 0.100 inches

**Overall Length:**

Between 1.930 inches and 1.950 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.095 inches and 0.097 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.990 inches and 1.010 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624, comp 4140 federal specification single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Mil-p-16232, type m, class 1 military specification single treatment response or mil-p-16232, type z, class 1 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.