

View Online at <https://aerobasegroup.com/nsn/5315-00-305-1168>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.130 inches and 0.150 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.170 inches and 0.210 inches

**Pinlength:**

Between 0.820 inches and 0.840 inches

**Pindiameter:**

Between 0.3110 inches and 0.3120 inches

**First End Corner Radius:**

Between 0.040 inches and 0.060 inches

**Second End Corner Radius:**

Between 0.040 inches and 0.060 inches

**First End Taper Length:**

0.020 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624, comp 4140 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232, type m, class 1 or type z, class 1 military specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.