

View Online at <https://aerobasegroup.com/nsn/5315-00-305-1168>

First End Style:

Chamfered

Second End Style:

Radius

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.130 inches and 0.150 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.170 inches and 0.210 inches

Pinlength:

Between 0.820 inches and 0.840 inches

Pindiameter:

Between 0.3110 inches and 0.3120 inches

First End Corner Radius:

Between 0.040 inches and 0.060 inches

Second End Corner Radius:

Between 0.040 inches and 0.060 inches

First End Taper Length:

0.020 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

First End Taper Angle:

45.0 degrees

Surface Finish:

125.0 microinches

Material:

Steel comp 4140

Material Specification:

Qq-s-624, comp 4140 federal specification single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Mil-p-16232, type m, class 1 or type z, class 1 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.