## NSN 5315-00-311-1840

Headless Shoulder Pin - Page 1 of 1



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## First End Style: Chamfered Shank Length: Between 0.3908 inches and 0.4008 inches Shoulder Diameter: Between 0.245 inches and 0.2480 inches Shank Diameter: Between 0.1850 inches and 0.1900 inches **Overall Length:** 0.6718 inches First End Taper Length: 0.015 inches Second End Relationship With First End: Identical Hardness Rating: 36.0 rockwell c and 41.0 rockwell c Second Shank Diameter: Between 0.1990 inches and 0.2020 inches **First End Location:** Both ends First End Taper Angle: 45.0 degrees Second Shank Length: 0.1093 inches **Special Features:** Rsmaller diameter shank tapered 0.156 in. Lg from end of shoulder to 0.150 in. Min to 0.153 in. Maximum diameter and one 0.096 in. Diameter drilled hole located on shoulder w/center 0.170 in. Min to 0.180 in. Maximum from end of larger shank Material: Steel comp 4140 **Material Specification:** Sae assn standard single material response Style Designator: Shoulder Shelf Life: N/a Unit Of Measure: --**Demilitarization:** No Fiig: A212a0