

View Online at <https://aerobasegroup.com/nsn/5315-00-317-4558>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Shoulder Diameter:

0.3715 inches

Overall Length:

Between 1.245 inches and 1.275 inches

First Step Diameter:

Between 0.620 inches and 0.630 inches

First Step Length:

Between 0.090 inches and 0.110 inches

Second Step Diameter:

Between 0.371 inches and 0.372 inches

Second Step Length:

Between 0.195 inches and 0.235 inches

Third Step Diameter:

0.250 inches

Third Step Length:

Between 0.410 inches and 0.430 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Taper Length:

0.125 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Material:

Steel comp 303

Material Specification:

Qq-s-764 federal specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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