

View Online at <https://aerobasegroup.com/nsn/5315-00-317-4558>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shoulder Diameter:**

0.3715 inches

**Overall Length:**

Between 1.245 inches and 1.275 inches

**First Step Diameter:**

Between 0.620 inches and 0.630 inches

**First Step Length:**

Between 0.090 inches and 0.110 inches

**Second Step Diameter:**

Between 0.371 inches and 0.372 inches

**Second Step Length:**

Between 0.195 inches and 0.235 inches

**Third Step Diameter:**

0.250 inches

**Third Step Length:**

Between 0.410 inches and 0.430 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Taper Length:**

0.125 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764 federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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