NSN 5315-00-319-5976

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-319-5976 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.510 inches **Shank Length:** 0.625 inches **Shoulder Diameter:** Between 0.496 inches and 0.497 inches **Shank Diameter:** Between 0.375 inches and 0.376 inches **Overall Length:** 2.094 inches **Hole Arrangement Style:** One end drilled First Hole Diameter: Between 0.106 inches and 0.113 inches Distance From Centerline Of Hole To End Of Pin: 0.145 inches First End Taper Length: 0.062 inches **Second End Taper Length:** 0.062 inches **Features Provided:** Casehardened Second End Relationship With First End: Not identical Hardness Rating: 88.9 rockwell superficial 15-n and 91.1 rockwell superficial 15-n **Thread Size:** 0.375 inches **Second Shank Diameter:**

Any acceptable **First End Location:** Both ends First End Taper Angle: 15.0 degrees

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Surface Finish:
32.000 microinches
Second End Taper Angle:
45.0 degrees
Second Shank Length:
Any acceptable
Material:
Steel
Material Specification:
Qq-s-634 1015 to 1025 federal specification single material response
Surface Treatment:
Phosphate zinc
Surface Treatment Specification:
Mil-p-16232, cl 1 military specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Jnc
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
No
Filg:
A212a0
Mil-std (military Standard):
Mil-p-16232 spec.