

View Online at <https://aerobasegroup.com/nsn/5315-00-319-5976>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.510 inches

Shank Length:

0.625 inches

Shoulder Diameter:

Between 0.496 inches and 0.497 inches

Shank Diameter:

Between 0.375 inches and 0.376 inches

Overall Length:

2.094 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.106 inches and 0.113 inches

Distance From Centerline Of Hole To End Of Pin:

0.145 inches

First End Taper Length:

0.062 inches

Second End Taper Length:

0.062 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

88.9 rockwell superficial 15-n and 91.1 rockwell superficial 15-n

Thread Size:

0.375 inches

Second Shank Diameter:

Any acceptable

First End Location:

Both ends

First End Taper Angle:

15.0 degrees

Surface Finish:

32.000 microinches

Second End Taper Angle:

45.0 degrees

Second Shank Length:

Any acceptable

Material:

Steel

Material Specification:

Qq-s-634 1015 to 1025 federal specification single material response

Surface Treatment:

Phosphate zinc

Surface Treatment Specification:

Mil-p-16232, cl 1 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.