

View Online at <https://aerobasegroup.com/nsn/5315-00-323-3254>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Pinlength:**

Between 0.615 inches and 0.635 inches

**Pindiameter:**

Between 0.0946 inches and 0.0948 inches

**First End Taper Length:**

Between 0.008 inches and 0.031 inches

**Second End Taper Length:**

0.035 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

58.0 rockwell c and 64.0 rockwell c

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Surface Finish:**

16.0 microinches outside diameter

**Second End Taper Angle:**

Between 4.0 degrees and 12.0 degrees

**Special Features:**

Small chamfer end may have 0.008 in. Min 0.031 in. Maximum radius in lieu of chamfer

**Material:**

Steel

**Material Specification:**

66 federal standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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