

View Online at <https://aerobasegroup.com/nsn/5315-00-323-3254>

First End Style:

Chamfered

Second End Style:

Chamfered

Pinlength:

Between 0.615 inches and 0.635 inches

Pindiameter:

Between 0.0946 inches and 0.0948 inches

First End Taper Length:

Between 0.008 inches and 0.031 inches

Second End Taper Length:

0.035 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

58.0 rockwell c and 64.0 rockwell c

First End Taper Angle:

Between 20.0 degrees and 30.0 degrees

Surface Finish:

16.0 microinches outside diameter

Second End Taper Angle:

Between 4.0 degrees and 12.0 degrees

Special Features:

Small chamfer end may have 0.008 in. Min 0.031 in. Maximum radius in lieu of chamfer

Material:

Steel

Material Specification:

66 federal standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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