

View Online at <https://aerobasegroup.com/nsn/5315-00-328-5885>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.302 inches and 0.322 inches

Shank Length:

Between 0.302 inches and 0.322 inches

Shoulder Diameter:

Between 0.410 inches and 0.470 inches

Shank Diameter:

0.190 inches

Overall Length:

Between 0.771 inches and 0.791 inches

First End Taper Length:

Between 0.020 inches and 0.080 inches

Second End Taper Length:

Between 0.030 inches and 0.090 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.301 inches and 0.306 inches

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Second End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Second Shank Length:

Between 0.288 inches and 0.308 inches

Special Features:

Large diameter end slotted 0.03 to 0.09 in. W by 0.115 to 0.135 in. Deep

Material:

Steel comp 303se

Material Specification:

Qq-s-764, type 303se, cond b federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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