

View Online at <https://aerobasegroup.com/nsn/5315-00-328-5885>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.302 inches and 0.322 inches

**Shank Length:**

Between 0.302 inches and 0.322 inches

**Shoulder Diameter:**

Between 0.410 inches and 0.470 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

Between 0.771 inches and 0.791 inches

**First End Taper Length:**

Between 0.020 inches and 0.080 inches

**Second End Taper Length:**

Between 0.030 inches and 0.090 inches

**Thready Qty Per Inch (tpi):**

24

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.301 inches and 0.306 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Second End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Second Shank Length:**

Between 0.288 inches and 0.308 inches

**Special Features:**

Large diameter end slotted 0.03 to 0.09 in. W by 0.115 to 0.135 in. Deep

**Material:**

Steel comp 303se

**Material Specification:**

Qq-s-764, type 303se, cond b federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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