

View Online at <https://aerobasegroup.com/nsn/5315-00-332-0668>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Direction:**

Right-hand

**Thread Length:**

0.450 inches

**Shank Length:**

0.100 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.309 inches and 0.315 inches

**Overall Length:**

1.500 inches

**Second End Taper Length:**

0.240 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.342 inches and 0.347 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.060 inches

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

0.200 inches

**Special Features:**

Second shank diameter undercut 0.242 in. Min and 0.247 in. Maximum diameter by 0.380 in. Long

**Material:**

Steel comp 316

**Material Specification:**

Mil-s-7720 military specification single material response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-7720 spec.