NSN 5315-00-332-3885

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-332-3885

First End Style:
Chamfered
Second End Style:
Pointed
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.420 inches
Shank Length:
0.375 inches
Shoulder Width Across Flats:
0.375 inches
Shank Diameter:
Between 0.239 inches and 0.240 inches
Overall Length:
1.125 inches
First End Taper Length:
0.050 inches
Second End Taper Length:
0.120 inches
Thready Qty Per Inch (tpi):
28
Second End Relationship With First End:
Not identical
Hardness Rating:
35.0 rockwell c and 43.0 rockwell c
Thread Size:
0.250 inches
Second Shank Diameter:
Between 0.243 inches and 0.250 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.000 microinches
Second End Taper Angle:
90.0 degrees
Second Shank Length:
0.500 inches

NSN 5315-00-332-3885

Headless Shoulder Pin - Page 2 of 2



Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0