

NSN 5315-00-337-8618 Headless Shoulder Pin - Page 1 of 2

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First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.282 inches
Shank Length:
0.594 inches
Shoulder Diameter:
Between 0.245 inches and 0.247 inches
Shank Diameter:
Between 0.145 inches and 0.150 inches
Overall Length:
1.688 inches
Hole Arrangement Style:
Drilled through center
First Hole Diameter:
0.093 inches
First End Taper Length:
0.031 inches
Second End Taper Length:
0.656 inches
Second End Relationship With First End:
Not identical
Thread Circ.

Thread Size:

0.190 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

15.0 degrees

Material:

Steel comp 303

Material Specification:

Qq-s-764 federal specification single material response

Surface Treatment:

Passivate

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171, 5.4.1 military standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0