

View Online at <https://aerobasegroup.com/nsn/5315-00-345-3827>

First End Style:

Chamfered

Second End Style:

Chamfered

Hole Arrangement Style:

One end w/two drilled holes

First Hole Diameter:

0.085 inches

Second Hole Diameter:

0.085 inches

Second End Taper Length:

0.020 inches

Second End Relationship With First End:

Not identical

First End Taper Angle:

11.0 degrees

Second End Taper Angle:

45.0 degrees

Angle Between Centerline Of Holes:

90.0 degrees

Special Features:

Heat treatment: heat at 1540-1580deg. F., oil quench, temper 30 min. At heat to rockwell hardness c42-c47; 1 pin-7267851-3; 1 cap-7267851-2; 1/2 straight knurl, 40-60 pitch

Material:

Steel

Material Specification:

Astm a322, 4140 or 6150 assn standard single material response or astm a331, 4140 or 6150 assn standard single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-p-16232, class 1 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.