

View Online at <https://aerobasegroup.com/nsn/5315-00-345-3827>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Hole Arrangement Style:**

One end w/two drilled holes

**First Hole Diameter:**

0.085 inches

**Second Hole Diameter:**

0.085 inches

**Second End Taper Length:**

0.020 inches

**Second End Relationship With First End:**

Not identical

**First End Taper Angle:**

11.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Angle Between Centerline Of Holes:**

90.0 degrees

**Special Features:**

Heat treatment: heat at 1540-1580deg. F., oil quench, temper 30 min. At heat to rockwell hardness c42-c47; 1 pin-7267851-3; 1 cap-7267851-2; 1/2 straight knurl, 40-60 pitch

**Material:**

Steel

**Material Specification:**

Astm a322, 4140 or 6150 assn standard single material response or astm a331, 4140 or 6150 assn standard single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Mil-p-16232, class 1 military specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.