

View Online at <https://aerobasegroup.com/nsn/5315-00-350-1828>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.141 inches and 0.151 inches

Second Hole Diameter:

Between 0.141 inches and 0.151 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.110 inches and 0.130 inches

Center To Center Distance Between Holes:

Between 1.850 inches and 1.870 inches

Pinlength:

Between 2.120 inches and 2.150 inches

Pindiameter:

Between 0.6180 inches and 0.6230 inches

First End Taper Length:

Between 0.020 inches and 0.050 inches

Second End Relationship With First End:

Identical

Hardness Rating:

43.0 rockwell c and 48.0 rockwell c

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Surface Finish:

63.0 microinches

Material:

Steel comp 634

Material Specification:

Ams5743 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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