

View Online at <https://aerobasegroup.com/nsn/5315-00-350-1837>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.109 inches and 0.114 inches

Second Hole Diameter:

Between 0.109 inches and 0.114 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.101 inches and 0.121 inches

Center To Center Distance Between Holes:

Between 1.708 inches and 1.728 inches

Pinlength:

Between 1.930 inches and 1.950 inches

Pindiameter:

Between 0.4970 inches and 0.4980 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Surface Finish:

63.0 microinches both ends

Material:

Steel comp 1010

Material Specification:

Astm a575 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320, type 1, class 2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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