

View Online at <https://aerobasegroup.com/nsn/5315-00-354-3341>

First End Style:

Chamfered

Overall Length:

Between 1.110 inches and 1.130 inches

Diameter:

Between 0.184 inches and 0.188 inches

Effective Length:

Between 0.890 inches and 0.910 inches

Undercut Diameter:

Between 0.135 inches and 0.140 inches

Undercut Width:

Between 0.037 inches and 0.039 inches

Second Undercut Width:

Between 0.037 inches and 0.039 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

61.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

30.0 degrees

Surface Finish:

25.0 microinches shank end

Special Features:

One end knurl 0.177 to 0.183 in from end

Material:

Steel comp 1117 or steel comp 1118

Material Specification:

Aisi assn standard all material responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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