

View Online at <https://aerobasegroup.com/nsn/5315-00-354-3341>

**First End Style:**

Chamfered

**Overall Length:**

Between 1.110 inches and 1.130 inches

**Diameter:**

Between 0.184 inches and 0.188 inches

**Effective Length:**

Between 0.890 inches and 0.910 inches

**Undercut Diameter:**

Between 0.135 inches and 0.140 inches

**Undercut Width:**

Between 0.037 inches and 0.039 inches

**Second Undercut Width:**

Between 0.037 inches and 0.039 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

61.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

25.0 microinches shank end

**Special Features:**

One end knurl 0.177 to 0.183 in from end

**Material:**

Steel comp 1117 or steel comp 1118

**Material Specification:**

Aisi assn standard all material responses

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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