

View Online at <https://aerobasegroup.com/nsn/5315-00-373-0059>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.240 inches and 0.260 inches

**Shoulder Diameter:**

Between 0.2519 inches and 0.2521 inches

**Shank Diameter:**

Between 0.2501 inches and 0.2503 inches

**Overall Length:**

Between 0.490 inches and 0.510 inches

**First End Taper Length:**

Between 0.031 inches and 0.062 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

35.0 rockwell c and 42.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Surface Finish:**

125.000 microinches outside diameter

**Special Features:**

Chamfer end may have 0.031 in. Min 0.062 in. Maximum radius in lieu of chamfer

**Material:**

Steel comp 416f

**Material Specification:**

Ams 5610 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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