

View Online at <https://aerobasegroup.com/nsn/5315-00-377-4220>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.870 inches and 0.890 inches

Shoulder Diameter:

Between 0.220 inches and 0.221 inches

Shank Diameter:

Between 0.115 inches and 0.120 inches

Overall Length:

Between 2.275 inches and 2.285 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

0.095 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Taper Length:

Between 0.040 inches and 0.060 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

32.0 microinches shoulder end

Second End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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