

View Online at <https://aerobasegroup.com/nsn/5315-00-377-4220>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.870 inches and 0.890 inches

**Shoulder Diameter:**

Between 0.220 inches and 0.221 inches

**Shank Diameter:**

Between 0.115 inches and 0.120 inches

**Overall Length:**

Between 2.275 inches and 2.285 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.072 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.095 inches

**First End Taper Length:**

Between 0.010 inches and 0.030 inches

**Second End Taper Length:**

Between 0.040 inches and 0.060 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

32.0 microinches shoulder end

**Second End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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