

View Online at <https://aerobasegroup.com/nsn/5315-00-377-5865>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

0.180 inches

**Shank Length:**

0.100 inches

**Shoulder Diameter:**

0.187 inches

**Shank Diameter:**

Between 0.1254 inches and 0.1257 inches

**Overall Length:**

0.700 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.047 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.272 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.086 inches

**Second Shank Diameter:**

Between 0.122 inches and 0.123 inches

**First End Location:**

Short shank end

**Second End Tip Radius:**

0.020 inches

**Surface Finish:**

32.0 microinches outside diameter

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

0.272 inches

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Mil-c-13924, black military specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-c-13924 spec.