

View Online at <https://aerobasegroup.com/nsn/5315-00-377-5865>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2b

Thread Direction:

Right-hand

Thread Length:

0.180 inches

Shank Length:

0.100 inches

Shoulder Diameter:

0.187 inches

Shank Diameter:

Between 0.1254 inches and 0.1257 inches

Overall Length:

0.700 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.047 inches

Distance From Centerline Of Hole To End Of Pin:

0.272 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.086 inches

Second Shank Diameter:

Between 0.122 inches and 0.123 inches

First End Location:

Short shank end

Second End Tip Radius:

0.020 inches

Surface Finish:

32.0 microinches outside diameter

Second End Taper Angle:

30.0 degrees

Second Shank Length:

0.272 inches

Material:

Steel comp 303

Material Specification:

Qq-s-764, cond a federal specification single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924, black military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-c-13924 spec.