

View Online at <https://aerobasegroup.com/nsn/5315-00-385-4286>

First End Style:

Chamfered

Shank Length:

Between 0.178 inches and 0.198 inches

Shoulder Diameter:

Between 0.1894 inches and 0.1896 inches

Shank Diameter:

Between 0.1876 inches and 0.1878 inches

Overall Length:

Between 0.365 inches and 0.385 inches

First End Taper Length:

Between 0.015 inches and 0.047 inches

Second End Relationship With First End:

Identical

Hardness Rating:

35.0 rockwell c and 42.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 20.0 degrees and 30.0 degrees

Surface Finish:

125.000 microinches outside diameter

Special Features:

Chamfer end may have 0.015 in. Min 0.047 in. Maximum radius in lieu of chamfer

Material:

Steel comp 416f

Material Specification:

Ams 5610 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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