

View Online at <https://aerobasegroup.com/nsn/5315-00-385-4286>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.178 inches and 0.198 inches

**Shoulder Diameter:**

Between 0.1894 inches and 0.1896 inches

**Shank Diameter:**

Between 0.1876 inches and 0.1878 inches

**Overall Length:**

Between 0.365 inches and 0.385 inches

**First End Taper Length:**

Between 0.015 inches and 0.047 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

35.0 rockwell c and 42.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Surface Finish:**

125.000 microinches outside diameter

**Special Features:**

Chamfer end may have 0.015 in. Min 0.047 in. Maximum radius in lieu of chamfer

**Material:**

Steel comp 416f

**Material Specification:**

Ams 5610 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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