

View Online at <https://aerobasegroup.com/nsn/5315-00-385-9243>

First End Style:

Chamfered

Head Style:

Flat

Under Head Length:

Between 0.340 inches and 0.365 inches

First Step Diameter:

Between 0.2510 inches and 0.2515 inches

First Step Length:

Between 0.100 inches and 0.120 inches

Second Step Diameter:

Between 0.2494 inches and 0.2499 inches

Second Step Length:

Between 0.220 inches and 0.265 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.300 inches and 0.320 inches

Surface Finish:

63.0 microinches shoulder end

Height:

Between 0.025 inches and 0.030 inches

Material:

Steel or steel comp 316

Material Specification:

Qq-s-764 type 303 federal specification 1st material response or mil-s-7720 comp 316 military specification 2nd material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-7720 spec.