

View Online at <https://aerobasegroup.com/nsn/5315-00-388-6079>

First End Style:

Chamfered

Overall Length:

0.812 inches

Diameter:

Between 0.3116 inches and 0.3120 inches

Effective Length:

Between 0.630 inches and 0.635 inches

Undercut Diameter:

Between 0.288 inches and 0.292 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

First End Taper Length:

0.015 inches

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

16.0 microinches outside diameter

Material:

Steel comp 1137 or steel comp 1141 or steel comp 8640

Material Specification:

Sae assn standard all material responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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